



ఆంధ్రప్రదేశ్ రాజ పత్రము  
**THE ANDHRA PRADESH GAZETTE**  
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**PART I - NOTIFICATIONS BY GOVERNMENT, HEADS OF DEPARTMENTS  
AND OTHER OFFICERS**

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**NOTIFICATIONS BY GOVERNMENT**

**LABOUR EMPLOYMENT TRAINING AND FACTORIES  
DEPARTMENT  
(LABOUR - II)**

INTRODUCTION OF THIRD PARTY INSPECTION & CERTIFICATION TO SMALL INDUSTRIAL BOILERS DURING USE BY "THIRD PARTY" TO IMPROVE EASE OF DOING BUSINESS IN THE STATE OF ANDHRA PRADESH.

**[G.O.Ms.No.13, Labour Employment Training and Factories (Labour-II),  
26<sup>th</sup> March, 2019.]**

**NOTIFICATION**

In exercise of the powers conferred by sub-section (3) of the section 34 of the Boilers Act, 1923 (Central Act No.5 of 1923), the Government of Andhra Pradesh hereby exempt **small industrial boilers** which have been installed or which will be installed in future from the operation of clause (c) of section 6 and sub sections (3),(4),(5) and (6) of section 8 of the Boilers Act, 1923 subject to the following conditions, namely:-

- (1) When a certificate for use of Boiler ceases to be in force, the owner of Boiler may engage boiler engineer for carrying out the inspection & certification of Boiler. After engaging a boiler engineer the owner of Boiler has to inform the same to the Boilers department through boilers website duly paying fee, equal to inspection fee, as licence fee for this purpose.
- (2) The owner of Boiler shall put off the fire from the boiler, cool the boiler, clean the boiler and keep the boiler ready for Inspection.

- (3) On receipt of an application for renewal of certificate for use of a Boiler, the boiler engineer shall, within fifteen days from the date of such receipt inspect the Boiler on a date communicated to the owner in advance. If the boiler engineer failed to inspect the Boiler in the stipulated time, the owner shall inform the same to the Director of Boilers for making alternate arrangement to take up statutory inspection of the said Boiler as per the Act.
- (4) The boiler engineer who shall be inspecting the Boiler for the purpose of renewal of certificate follows the guidelines framed under the regulation 4(J) of the Indian Boiler Regulations, 1950. The boiler engineer shall also follow the Andhra Pradesh Boiler Rules, 1967 and shall be liable and responsible for any Act, Omission or Commission committed against the regulation framed thereunder.
- (5) The boiler engineer shall inform the date of Inspection and shall obtain the Memorandum of inspection Book of the Boiler from the Boilers Directorate for in-service Boilers which shall be returned within a period of one week from the date of completion of final inspection.
- (6) The Boiler engineer shall be a graduate in Mechanical or Production or Power Plant or Metallurgical Engineering from a recognized Institution with a minimum of five years experience singly or cumulatively in design, manufacture, commissioning, operation and maintenance, inspection and certification during manufacture or operation and maintenance and high pressure welding inspection. Further, he must have possessed a certificate of proficiency as Boiler operation Engineer qualified under The Boiler Operation Engineer's Rules, 2011.
- (7) After inspection of Boiler, the boiler engineer shall upload the inspection report of the Boiler as per the Annexure – I to the Central Inspection Scheme website within 48 hrs from the date of inspection.
- (8) The working pressure of the Boiler shall not exceed to that as specified in the last certificate issued as per the provisions of the said Act, Rules and Regulations framed thereunder.
- (9) In case of repairs the owner of boiler has to follow the section 4F of the Boilers Act, 1923 and regulations 392 and 392A of Indian Boiler Regulations, 1950 and rules framed thereunder.
- (10) If any accident occurs to boiler or boiler component during the use, the use of the Boiler shall be stopped immediately and the concerned Inspector / Deputy Chief Inspector of Boilers shall be informed as per the provisions of the said Act, Rules and Regulations framed thereunder.

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- (11) The Boiler shall be attended compulsorily by qualified persons as per the provisions of the Chapter XIV of the Indian Boiler Regulations, 1950.
  - (12) It will be responsibility of the owner of the boiler to run and maintain it as per provisions of the Boilers Act, 1923 and regulations and rules framed under the Act and owner shall be responsible for any violation of the provisions.
  - (13) The Boiler Engineer shall follow the provisions of the Boilers Act, 1923, rules and regulations framed thereunder and shall be liable and responsible for any act or omission committed against the provision of said Act, rules and regulations.
  - (14) This notification shall apply to such boilers having the safe guard system for protection against over pressure, low water level etc. for prevention of accidents of boiler as per provisions of the said Act, Rule and Regulations framed thereunder and the provisions of these safe guard shall have to be certified by the owner of the boiler and the competent person.
  - (15) This Boiler Engineer inspection and certification is optional for owner of Boiler. Boiler owner can either engage Boiler Engineer or competent person including the Boiler Inspectors of Andhra Pradesh State Government as per Boilers Act, 1923 and Indian Boiler regulations, 1950 for inspection and certification of boilers in use.

**J.S.V. PRASAD,**

*Special Chief Secretary to Government.*

**ANNEXURE-I****FORM FOR FILING INSPECTION REPORT FOR THIRD PARTY  
ANNUAL CERTIFICATION SCHEME FOR USE OF BOILER  
UNDER THE BOILERS ACT, 1923**

I, \_\_\_\_\_ here by, certify that I have completed my engineering graduation in \_\_\_\_\_ branch of engineering from \_\_\_\_\_ college \_\_\_\_\_ university in the year \_\_\_\_\_ and I also qualified Boiler Operation Engineer Examination conducted by Boilers Department \_\_\_\_\_ State in the year \_\_\_\_\_ as per the Boiler Operations Engineers Rules, 2011.

I, hereby further certify that the Boiler has fully and correctly complied with all the provisions under the Scheme and the status of compliance of following Boilers Act, 1923.

1. Name of Establishment / Factory its postal address and location:-
2. Name and address of the owner:-
3. Boiler Registration number:-
4. Type of Boiler :-
5. Boiler Rating (square meters):-
6. Place & Year of Manufacture:-
7. Approved Working Pressure:- \_\_\_\_\_Kg/Cm<sup>2</sup>
8. Brief description of boiler:-
9. Last date of annual inspection:-
10. Expiry date of current certificate / validity:-
11. Whether requisite number of feed pumps are in satisfactory working condition at present:-
12. Number of safety valves mounted:-
13. Number of water level gauges, mounted and its condition:-
14. Whether main steam stop valve, Feed check valves, blow down valves and master pressure gauge is in working condition:-
15. Particulars of Boiler Attendants with details of total period of employment at present boiler:-
16. Open inspection ( Thorough Examination ) conducted on:-
17. Observation during open inspection (Through Examination):-
18. Hydraulically tested on date:- \_to\_\_\_\_\_Kg/Cm<sup>2</sup>
19. List of enclosures attached:- (The copy of the engineering degree and copy of the Boiler Operation Engineer Certificate of the Boiler Engineer compulsorily attached)

I have inspected the above boiler on \_\_\_\_ as required under notification No. \_\_\_\_\_ dated \_\_\_\_ of Government of Andhra Pradesh and I am satisfied that the above small industrial boiler is fit for further use at the approved working pressure i.e., \_\_\_\_\_ Kg/Cm<sup>2</sup>, for twelve months from \_\_\_\_\_ to \_\_\_\_\_

Signature of the Owner:-  
Name of the Owner as per section  
2(d) of the Boilers Act, 1923:-

Official Seal:-

Address:-

Signature of the Boiler Engineer:

Name of the Boiler Engineer:-  
Address of the Boiler Engineer including  
contact numbers:

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